

ANSI-ASQ National Accreditation Board/ACLASS

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005 & ANSI/NCSL Z540-1-1994

John J. McIntyre Sons Inc.

514 Knorr Street Philadelphia, PA 19111 Chuck McIntyre Phone: 215-745-3304

CALIBRATION

Valid to: May 31, 2014

Certificate Number: AC-1228

I. Mechanical

Version 003 Issued: 05/17/2012

PARAMETER / EQUIPMENT	RANGE	CALIBRATION AND MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY(<u>+</u>)]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)
Lab Balance	Up to 200 g (0.0001g)	0.16 mg	Class 1 Weights	NIST Handbook 44
Lab Balance	Up to 8 000 g (0.1 g)	0.14 g	Class 1 Weights	NIST Handbook 44
Bench Scale	Up to 200 lb (0.05 lb)	0.07 lb	Class F Weights	NIST Handbook 44
Floor Scale	Up to 5 000 lb (1 lb)	1.49 lb	Class F Weights	NIST Handbook 44
Floor Scale	Up to 20 000 lb (2 lb)	2.9 lb	Class F Weights	NIST Handbook 44
Crane Scale	Up to 50 000 lb (10 lb)	14 lb	Class F Weights	NIST Handbook 44
Force Gauge	Up to 100 lb (0.01 lb)	0.46 lb	Class F Weights	Manufacturer's Specifications
Fork Lift Scale	Up to 5 000 lb (5 lb)	8.1 lb	Class F Weights	NIST Handbook 44

Page 1 of 2



PARAMETER / EQUIPMENT	RANGE	CALIBRATION AND MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY(±)]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)
Tank Scale	Up to 40 000 lb (10 lb)	14 lb	Class F Weights	NIST Handbook 44
Truck Scale	Up to 200 000 lb (20 lb)	29 lb	Class F Weights	NIST Handbook 44

Notes:

1. Calibration and Measurement Capabilities (CMC) (Expanded Uncertainties) are based on approximately a 95% confidence interval, using a coverage of k=2.

2. The uncertainty associated when calibrating a balance/scale is dependent on local conditions, such as the resolution of the unit being calibrated and the environment in which the balance/scale is operating. The uncertainty listed in the scope here represents the best uncertainty for a balance/scale which the organization typically calibrates in its lab. Since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.

3. Range numbers in parentheses represent best scale resolutions.

4. This scope is part of and must be included with the Certificate of Accreditation No. AC-1228.

Keel Greenwary

Vice President



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